

## Replace the Screen Material

1. Open package the mesh came in to ensure it is free of defects
  - a. The mesh may be folded and boxed to save on shipping costs however the creases will come out of the screen material once installed and is hanging
  - b. Clear vinyl will be rolled in a tube
2. Press the up button on the remote to send the mesh to the upper limit
3. Remove the housing cover (hood)
4. Remove the track covers on both tracks and unscrew fasteners to remove both tracks
5. Press the down button on the remote to send the unit to a comfortable position where the slide bar can be removed and press the My button to stop the screen in that position
6. With a Phillips screw driver loosen the screw on the probes that hold the zipper tags on both side
  - a. Be careful not to lose the screws
7. Remove probes and set aside in a safe place
8. Slide the slide bar off the screen zipper and set aside in a safe place
9. Press the down button on the remote to send the screen down to the lower limit
  - a. With the slide bar off you will need to hold the screen zipper in the middle and help guide the screen down
10. Reset lower limit so that the screen zipper attached to the tube is facing down and can be accessed
  - a. At the lower limit press the up and down buttons on the remote until the screen jogs up and down
  - b. After the screen jogs press the down button on the remote and slowly move the screen to the new lower limit where the screen zipper at the roll tube is visible and can be accessed
  - c. Once you reach that point press and hold the My button until the screen jogs. This will be the new lower limit
11. At the roll tube slide the screen zipper off either side
12. Set old screen to the side
13. Unfold new screen
14. Ensure the screen is facing the correct way
  - a. The smaller zipper or keder system should be on either side of the screen
  - b. The larger zippers will be at the top and the bottom of the screen
  - c. The zipper tags for the screen will be at the bottom of the screen
15. When the screen is facing the correct direction, slide the zipper in to the groove in the roll tube
16. Carefully slide the screen all the way across the roll tube taking care not to damage the screen
17. When you reach the other side of the roll tube ensure there are equal number of zipper teeth on both ends of the roll tube so that the screen will be centered
18. Reset the lower limit back up to just above the original position

- a. Press the up and down buttons on the remote until the screen jogs up and down
  - b. After the jog press the up button on the remote until the screen reaches approximately 1' above the original position
    - i. Ensure the zipper of either side of the roll tube is rolling over on top of itself (no telescoping)
  - c. When the screen reaches 1' above the original lower limit press and hold the My button on the remote until the screen jogs
  - d. A new lower limit is now set
19. Send the screen up to a comfortable position so that the slide bar can be reinstalled
- a. Press the My button on the remote to stop at that position
20. Reinstall slide bar and probes
21. Press the up button on the remote to send the screen back up to the upper limit
- a. Ensure the zipper of either side of the roll tube is rolling over on top of itself (no telescoping)
22. Reinstall the tracks and track covers
23. Press the down button to send the screen back to its lower limit
24. Adjust the lower limit so that screen slide bar bottom seal is approximately 1" above the ground or lowest point
- a. The screen will stretch as it flattens out while hanging
25. Press the up button on the remote to send the screen back to its upper limit
26. The screen has been replaced